

Process Variation Study

Date :

Job Order No.:

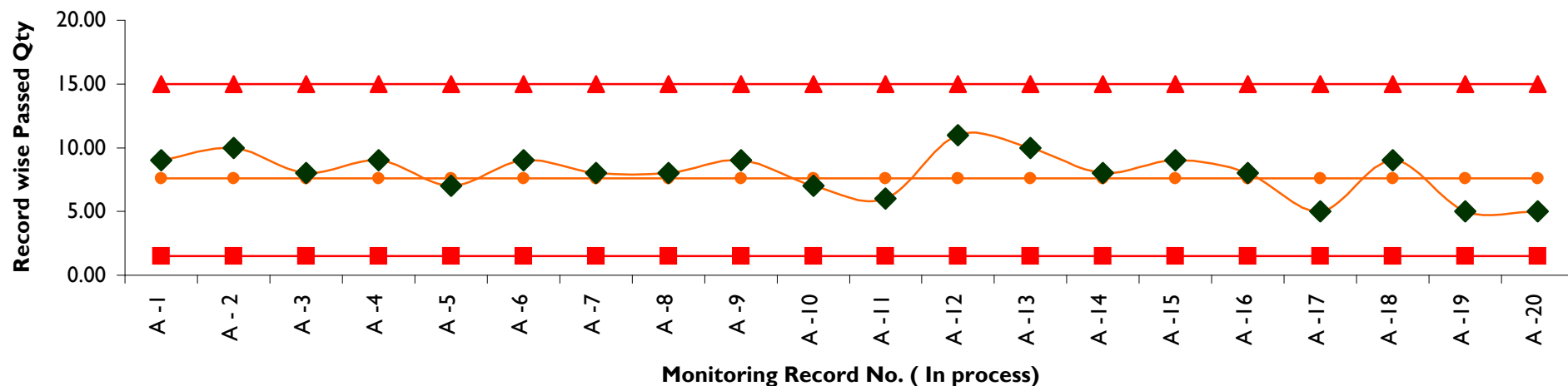
Product :

Stage : Visual Monitoring

Monitoring Record No.	A -1	A -2	A -3	A -4	A -5	A -6	A -7	A -8	A -9	A -10	A -11	A -12	A -13	A -14	A -15	A -16	A -17	A -18	A -19	A -20
UCL (Upper Control Limit)	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00	15.00
CL (Centre Line)	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60	7.60
LCL (Lower Control Limit)	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50	1.50
Product Size variaion	9.00	10.00	8.00	9.00	7.00	9.00	8.00	8.00	9.00	7.00	6.00	11.00	10.00	8.00	9.00	8.00	5.00	9.00	5.00	5.00

* CL (Centre line) is required Product size

Process Variation



▲ UCL (Upper Control Limit) ● CL (Centre Line) ■ LCL (Lower Control Limit) ◆ Product Size variaion