Operation Break down Sheet

Supervisor: …… **Total Manpower Engaged in production lines : ……**

Date	Operation #	Location / Unit	Operation Code	Operation Description	Material Description	Manpower	Machine Code	Machine Name	Process Stage	Esimated Efficiency	Affected Time (Minutes)	Operator	Reasons of Break down	Status

Prepared by **Sign.** **Operation Manager Sign.** **Manager Production Sign.**