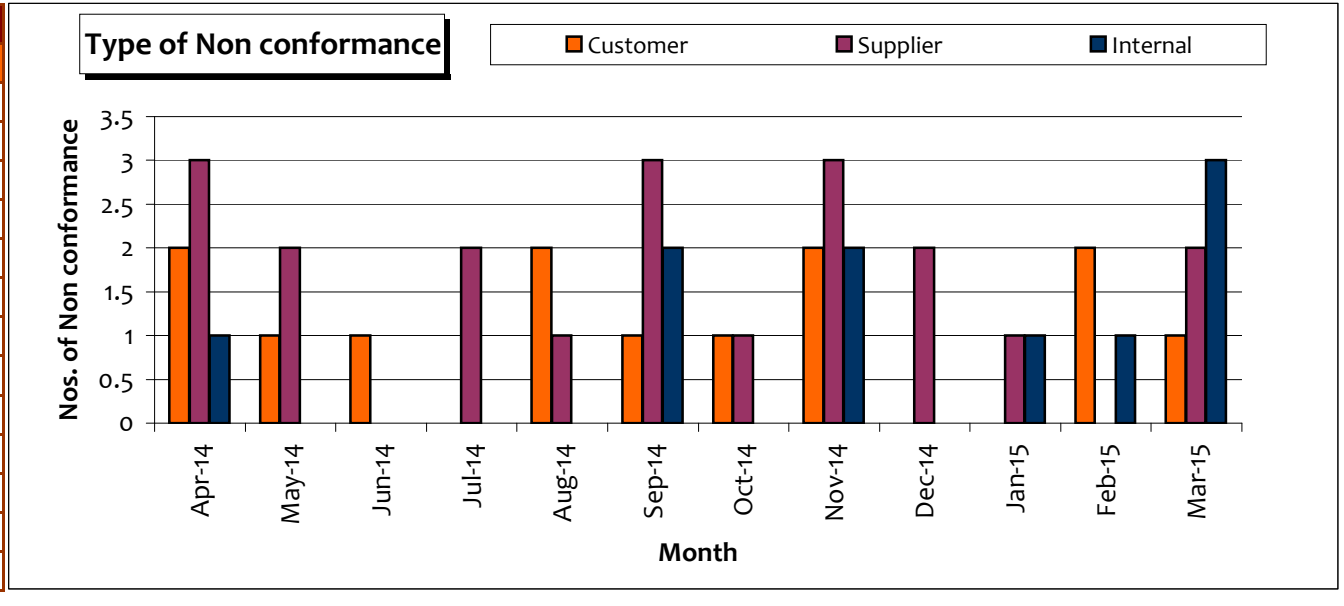


Non Conformance Analysis

Type of Non Conformance			
Month	Customer	Supplier	Internal
Apr-14	2	3	1
May-14	1	2	0
Jun-14	1	0	0
Jul-14	0	2	0
Aug-14	2	1	0
Sep-14	1	3	2
Oct-14	1	1	0
Nov-14	2	3	2
Dec-14	0	2	0
Jan-15	0	1	1
Feb-15	2	0	1
Mar-15	1	2	3
Total	13	20	10



Occurance Comparison			
Month	Customer	Supplier	Internal
Apr to Jun-14	4	5	1
Jul to Sep -14	3	6	2
Oct to Dec-14	3	6	2
Jan to Mar-15	3	3	5
Total	13	20	10

