FORMAT NO.

Unit Location /		Area	Production Line					Machine Name	Machine Operator	
Product / Part ID Product / Part			Name			Process ID		Process Name		
SR WORK SET			TIME FRAME			DDODI EN		LIDENTIFIED	CONTROL MEASURES	
NO	WORK SET UP		START TIME	END TIME	TOTAL TIME	PROBLEM IDENTIFIED				
ANALYST NOTE:										
	Production Engineer	An	Analyst Signature				Manager Production			