

# Manpower Efficiency Study Report

Month:

Date	Total Min. (Time Study)	Manpwer Used	Production Qty	Produciton Minutes	Target	Manpower Efficiency
1	30	5	240	410	13.67%	17.56%
2	30	4	210	420	14.00%	15.00%
3	30	5	240	400	13.33%	18.00%
4	30	5	230	410	13.67%	16.83%
5	30	4	220	400	13.33%	16.50%
6	30	3	210	405	13.50%	15.56%
7	30	5	230	400	13.33%	17.25%
8	30	6	230	400	13.33%	17.25%
9	30	5	240	410	13.67%	17.56%
10	30	5	230	425	14.17%	16.24%
11	30	5	230	420	14.00%	16.43%
12	30	4	240	460	15.33%	15.65%
13	30	5	220	400	13.33%	16.50%
14	30	6	225	410	13.67%	16.46%
15	30	4	210	450	15.00%	14.00%
16	30	5	250	460	15.33%	16.30%
17	30	6	260	410	13.67%	19.02%
18	30	3	230	420	14.00%	16.43%
19	30	7	265	460	15.33%	17.28%
20	30	3	190	410	13.67%	13.90%
21	30	4	240	400	13.33%	18.00%
22	30	5	230	420	14.00%	16.43%
23	30	6	250	420	14.00%	17.86%
24	30	7	260	430	14.33%	18.14%
25	30	6	255	450	15.00%	17.00%
26	30	8	270	470	15.67%	17.23%
27	30	5	265	420	14.00%	18.93%
28	30	5	230	420	14.00%	16.43%
29	30	3	240	430	14.33%	16.74%
30	30	5	250	460	15.33%	16.30%
31	30	5	250	420	14.00%	17.86%

