MACHINE SPEED RECORD SHEET

MONTH/YEAR

DATE	M/C NAME	SHIFT	QUALITY	START	STOP	T.HOURS	SPEED	MEASURE	UNIT
							41.00	GOOD SPEED	5000
							35.00	LOW SPEED	
							46.00	GOOD SPEED	
							55.00	GOOD SPEED	
							56.00	GOOD SPEED	
							57.00	GOOD SPEED	
							58.00	GOOD SPEED	
							35.00	LOW SPEED	
							34.00	LOW SPEED	
							32.00	LOW SPEED	
							57.00	GOOD SPEED	
							55.00	GOOD SPEED	
							56.50	GOOD SPEED	
							57.00	GOOD SPEED	
							60.50	GOOD SPEED	
							55.30	GOOD SPEED	
							35.40	GOOD SPEED	
							57.00	GOOD SPEED	
							40.00	GOOD SPEED	
							30.00	LOW SPEED	
							35.30	GOOD SPEED	
							55.00	GOOD SPEED	
							60.00	GOOD SPEED	
							70.00	GOOD SPEED	

TOTAL	59.5		5000

SUMMARY REPORT						
Total Hours =	59.50					
Total MI. =	3570.00					
Every Hour Production =	84.03					
Every Minute Production =	1.40					