MACHINE OBSERVATION RECORD SHEET

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Format No. :
Rev. No. & Date :

Location	Area	Machine ID	Machine Name	Machine Description

Date	Report No.	Operation on Date	Shift	Shift time	Nos. of Workmen	Supervisors	Manger name & Sign.
				From: _____ To : _____			

Process	Material	Start Time	Setup Time	Load/unload time	Waiting Time	Cleaning Time	Breakdown / Reason	BD. Time	Other Reason Stop time	Qty Passed	Qty Rejected	Rejection Reasons	Waste / Scrap Qty	Machine Shutdown time	Reference Document