

MACHINE CYCLE TIME AUDIT

ARM #	MODEL #	TOOL QTY.	LOAD & UNLOAD TIME	MAN HOURS	DEF QTY.	PROD QTY	1	2	COMMENTS	
1			1st SHIFT							
			2nd SHIFT							
			3rd SHIFT							
TOTAL										
2			1st SHIFT							
			2nd SHIFT							
			3rd SHIFT							
TOTAL										
3			1st SHIFT							
			2nd SHIFT							
			3rd SHIFT							
TOTAL										

Machine Name: Analyze by Date.....