

Machine Stoppage Report

Format No.:

Date:

Department:

Machine Name / Number

Location:

Sr. No	Time Frame			Code	Reason
	Start	End	Total Time		

Codes for Possible Reasons

1. No Material
2. Power Supply - interruption
3. No Man Power
4. Tooling Not Available (Incl. Consumable goods)
5. No Planning for material
6. Setting Time
7. Loading or unload
8. Quality Trouble during operation
9. Under Maintenance
10. Reason not indicates in above 09 codes, (.....) this reason is identified.

(.....)
Signature of Supervisor