

FREQUENCY DISTRIBUTION DIAGRAM

PURPOSE:

Date:

Process

Product

Inspector

Machine

Product Character ID

Product Character ID

USL 12 0.08

LSL 11.85 0.07

Observations

11.9	11.92	11.93	11.92	11.93	11.93	11.9	11.92	11.92	11.9
11.92	11.93	11.91	11.92	11.9	11.93	11.93	11.93	11.93	11.9
11.93	11.93	11.92	11.92	11.93					

ANALYSIS

Mean 11.92 0.07

Cp 2.16506

Std. Dev. 0.01155

Cpk 2.02073

RESULT

	MINIMUM	MAXIMUM	RANGE
	11.9	11.93	0.03

Prepared by

Approved by