

### 5 S implementation chart

Sr No.	Shade	AREA	Area Leader	Strength of people	Jan-14				Feb-14				Mar-14				Apr-14				May-14				Jun-14				Jul-14									
					1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4	1	2	3	4						
<b>Heat exchanger Division</b>																																						
1		Raw material	Alwin	25																																		
2		Stage -1	Pinkey	75																																		
3		Stage -2	John	25																																		
4		Stage -3	Vital	10																																		
5		Stage -4	Praveen Balbhadi	25																																		
6		Stage -5	Ohmam	45																																		
7		Stage -6	Mack	23																																		
8		Stage -7	Kewan	23																																		
9		Stage -8	Steav	24																																		
10		Stage -9	John kervan	21																																		
11		Stage -10	Pilly	55																																		
<b>Boiler Division</b>																																						
12		Stage -1	Kimball	45																																		
13		Stage -2	Brad	254																																		
14		Stage -3	Braveen	22																																		
15		Stage -4	Kespon	10																																		
16		Stage -5	Teemy	5																																		
17		Stage -6	Javaan	57																																		
<b>Presser Vessel Devision</b>																																						
18		Stage -1	Cooper	25																																		
19		Stage -2	Lollo	45																																		
20		Stage -3	Jooly	21																																		
21		Stage -4		25																																		
22		Stage -5																																				
		Training time																																				

Preparation time

Audit time

Re-Audit